Supacolor.
We help you *make it.*

Mask Transfer
Pressing Instructions - Face Masks
100% Cotton and Polyester

Ma.

1

Set Temperature and time.

Cotton 300F - 320F (150-160C)
Polyester 290F - 300F (140-150C)
8-12 Seconds

2

Load a Test Mask.

Lay on the platen so only one layer or smooth out if multilayer - use smallest platen if possible or build up in the centre of the press or use a Hat Press to avoid seams.

3

Set Pressure.

- Manual Press: Tighten dial until the press won't close. Loosen dial progressively until the press closes. Unless pressure on polyester.
- Hotrontix Hat Press: 8-9
- Hotrontix and Geo Knight: 7-8
- Pneumatic Press: 35-40 PSI

4

Pre-Press: 5 Seconds (Cotton Only)

Pre press 5 seconds for cotton to releases moisture from the garment. No pre press for polyester.

5

Place your Supacolor

Position your Supacolor transfer on the garment. Lay the teflon sheet or parchment paper over the Supacolor.

6

Press for 8-12 Seconds

7

Peel Immediately

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down mask with your free hand for better control.

8

Post-Press: 2 Seconds

Use a teflon sheet or parchment to seal the edges of the Supacolor.

SupaBill's SupaTips

- Always test press on a spoiled mask to dial in your press before pressing your production.
- Supacolor always gives you spares so you can dial in your press.
- Supacolor not sticking when you peel? Increase pressure and peel quickly within 2 seconds of lifting press.
- Still won't peel easily? Repress for 4 seconds then try from a different corner.
- These instructions are your default starting point, settings may vary for different garments and presses.

Need help? - hello@supacolor.com