Supacolor.
We help you *make it.*

Industrial Wash Transfer
Pressing Instructions
Work Shirts / Overalls 100% Cotton

IW.

1

Set Temperature and time.

320F (160C) / 12-15 Seconds

2

Load a Test Garment.

If possible, slip the platen through the garment so there is only one layer of fabric op top. This will improve contact and speed things up! Otherwise, lay the garment on top of the platen. Avoiding pockets and zips underneath.

3

Set Pressure.

- Manual Press: Tighten dial until the press won't close. Loosen dial progressively until the press closes.
- Hotrontix and Geo Knight: 8-9
- Pneumatic Press: 40-50 PSI

4

Pre-Press: 8-10 Seconds

Prepressing releases moisture from the garment ensuring good contact. Repeat this step until there is no steam.

5

Place your Supacolor

Position your Supacolor transfer on the garment. Lay the teflon sheet or parchment paper over the Supacolor.

6

Press for 12-15 Seconds

7

Peel Immediately

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down tee with your free hand for better control.

8

Post-Press: 2 Seconds

Use a teflon sheet or parchment to seal the edges of the Supacolor.

SupaBill's SupaTips

Important Note: Industrial wear transfers have a 6 month shelf life.

- Always test press on a spoiled or old tee to dial in your press before pressing your production.
- Supacolor always gives you spares so you can dial in your press.
- Supacolor not sticking when you peel? Increase pressure and peel quickly within 2 seconds of opening the press.
- Still won't peel easily? Repress for 4 seconds then try from a different corner.
- These instructions are your default starting point, settings may vary for different garments and presses.

Need help? - hello@supacolor.com