



1

## Set Temperature and time.

260°F - 270°F / 12-15 Seconds



2

## Load a Test Garment.

If possible, slip the platen through the garment so there is only one layer of fabric on top. This will improve contact and speed things up!



3

## Pressing Pads.

When dealing with garments that have zips and pockets, we suggest using pressing pads so you can achieve an even pressing surface.

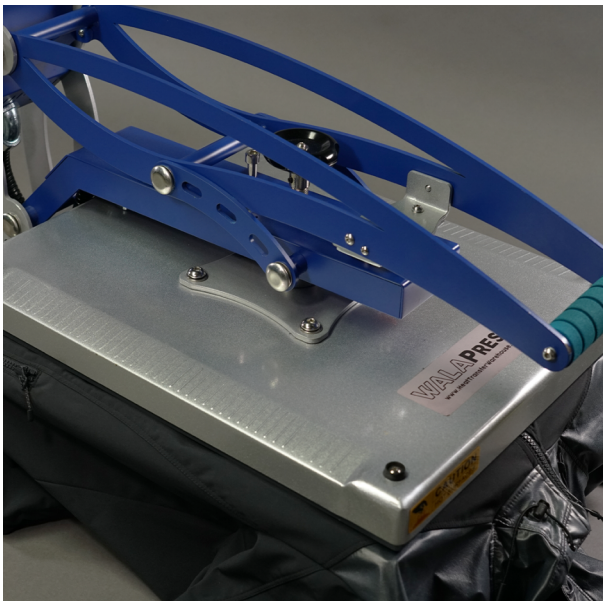


4

### **Set Pressure.**

Manual Press: Tighten dial until the press won't close.  
Loosen dial progressively until the press closes.

- Hotrontix and Geo Knight: 8-9
- Pneumatic Press: 40-50 PSI



5

### **Pre-Press: 5-8 Seconds.**

Prepressing releases moisture from the garment ensuring good contact. Repeat this step until there is no steam.

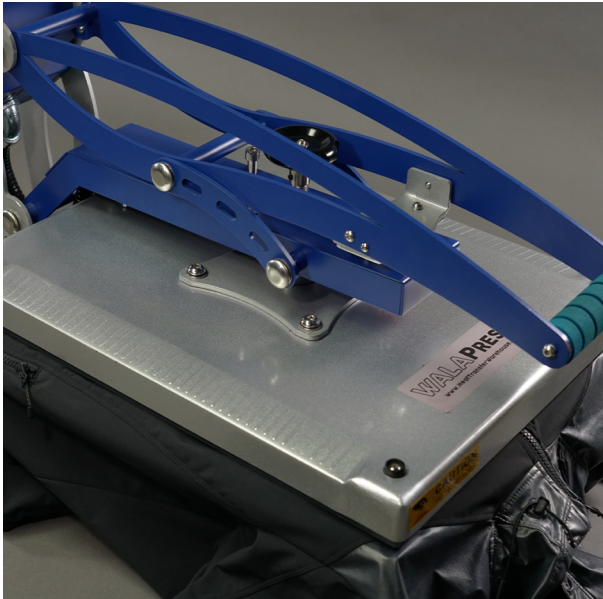


6

### **Place your Lo Melt Blocker Transfer.**

Position your Lo Melt Blocker transfer on the garment.  
Lay the teflon sheet or parchment paper over the Lo Melt Blocker transfer.





7

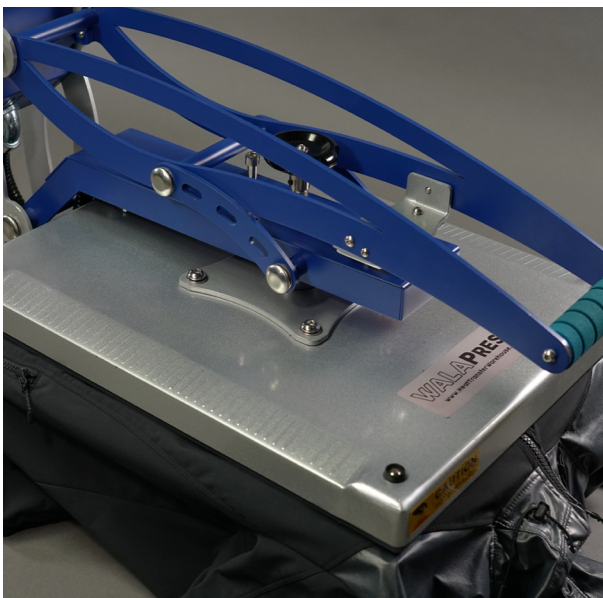
**Press for 12-15 Seconds**



8

**Peel Immediately.**

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down garment with your free hand for better control.



9

**Post-Press: 2-4 Seconds.**

Use a teflon sheet or parchment to seal the edges of the Lo Melt Blocker.



## SupaBill's SupaTips

- Always Test Press on a spoiled or old garment to dial in your press before pressing your production
- We give you spare transfers to help you dial in your press
- Use a lower temperature for Polyesters and Synthetics
- When using a Pressing Pad ensure pressure is evenly spread over the platen by balancing, note in the pic we have used a pad at the rear to balance the one at the front of the platen.
- Use more pressure on open weave garments and less pressure on closed or tight weave garments
- If you see the glue spreading out under the print then reduce time and pressure
- Pre-Press to warm up the printing surface and also remove a small amount of shrinkage before pressing
- Handy tip – if not hot peeling then remove from press to let cool down completely, then COLD PEEL (effective for synthetic heat sensitive fabrics)
- Post press if necessary
- These instructions are your default starting point, settings may vary for different garments and presses

**Need help? - [hello@supacolor.com](mailto:hello@supacolor.com)**