



1

## Set Temperature and time.

290°F - 320°F / 12-15 Seconds



2

## Load a Test Garment.

If possible, slip the platen through the shirt so there is only one layer of fabric on top. This will improve contact and speed things up! Otherwise, lay the tee on top of the platen.

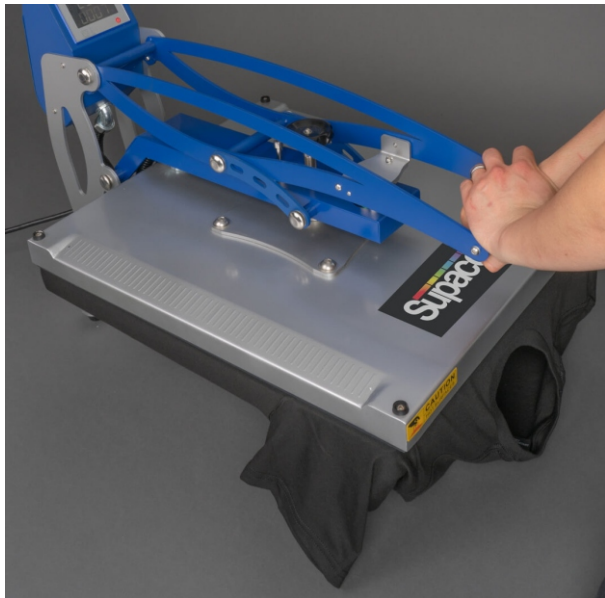


3

## Set Pressure.

Manual Press: Tighten dial until the press won't close. Loosen dial progressively until the press closes.

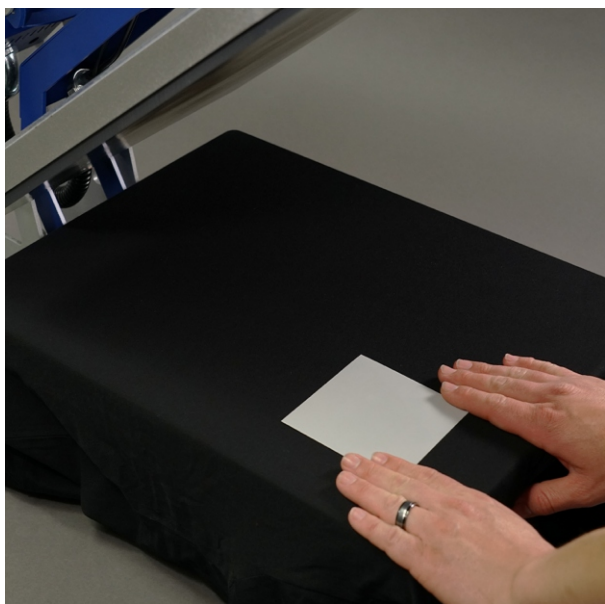
- Hotrontix and Geo Knight: 8-9
- Pneumatic Press: 40-50 PSI



4

### **Pre-Press: 5-8 Seconds.**

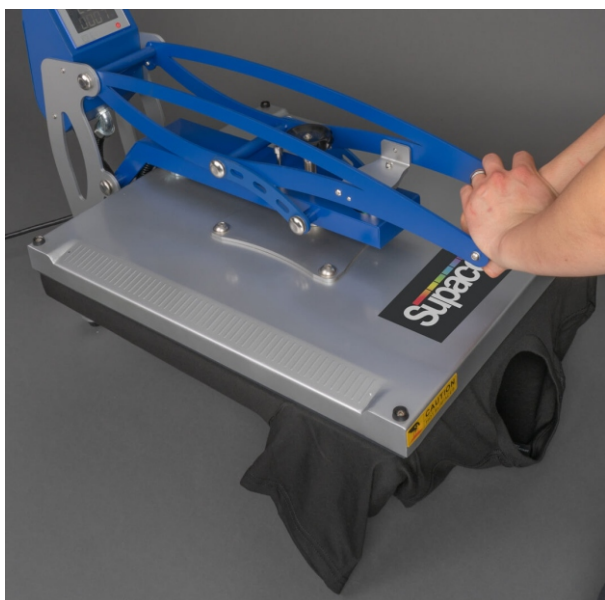
Prepressing releases moisture from the garment ensuring good contact. Repeat this step until there is no steam.



5

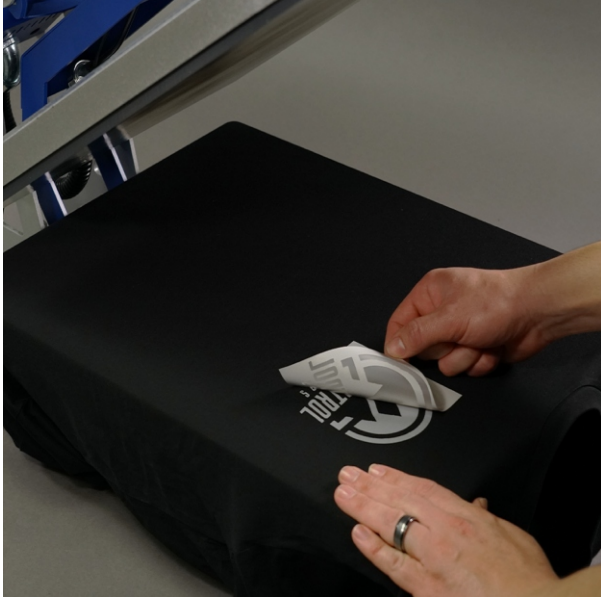
### **Place your SupaReflective Transfer.**

Position your SupaReflective transfer on the garment. Lay the teflon sheet or parchment paper over the SupaReflective.



6

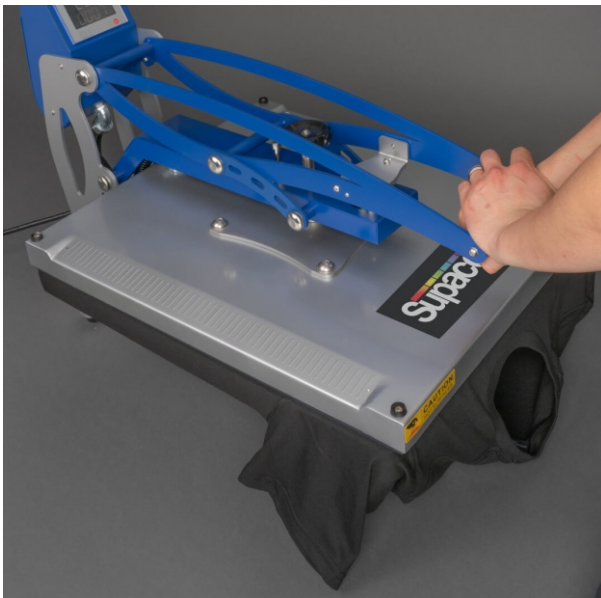
### **Press for 12-15 Seconds**



7

## Cold Peel.

Wait a few minutes for your SupaReflective transfer to cool down before peeling.



8

## Post-Press: 2-4 Seconds.

Use a teflon sheet or parchment to seal the edges of the SupaReflective.



# SupaBill's SupaTips

- Always Test Press on a spoiled or old garment to dial in your press before pressing your production
- We give you spare transfers to help you dial in your press
- Use a lower temperature for Polyesters and Synthetics and a higher temperature for Cotton
- Use more pressure on open weave garments and cotton garments
- Pre-Press for moisture especially Sweats
- Handy tip – remove from press to let cool down completely, then **COLD PEEL**
- Post press if necessary
- These instructions are your default starting point, settings may vary for different garments and presses

Need help? - [hello@supacolor.com](mailto:hello@supacolor.com)