



1

## Set Temperature and time.

300°F - 320°F / 12-15 Seconds



2

## Load a Test Garment.

If possible, slip the platen through the hoodie/crew so there is only one layer of fabric on top. This will improve contact and speed things up! Otherwise, lay the garment on top of the platen.



3

## Set Pressure.

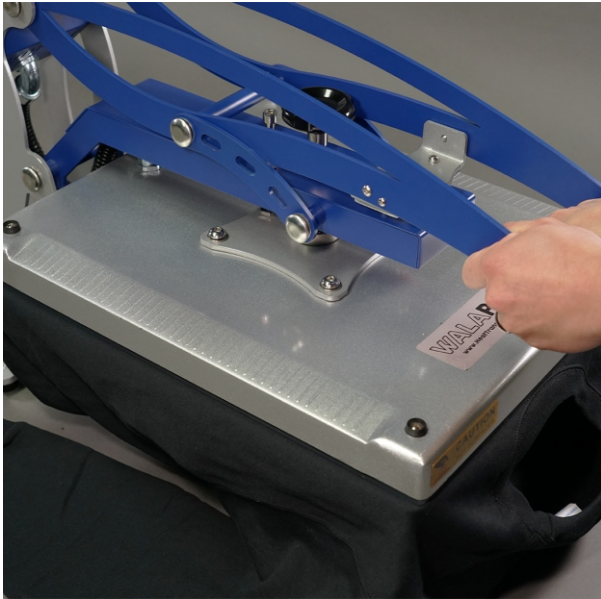
Manual Press: Tighten dial until the press won't close. Loosen dial progressively until the press closes.

- Hotrontix and Geo Knight: 8-9
- Pneumatic Press: 40-50 PSI

4

## Pre-Press: 5-8 Seconds.

Prepressing releases moisture from the garment ensuring good contact. Repeat this step until there is no steam.



5

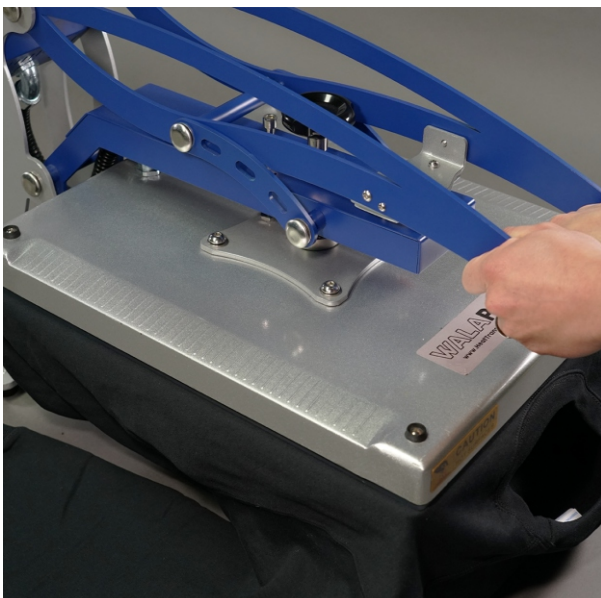
## Place your SupaDTF Transfer.

Position your SupaDTF transfer on the garment. Lay the teflon sheet or parchment paper over the SupaDTF.



6

## Press for 12-15 Seconds



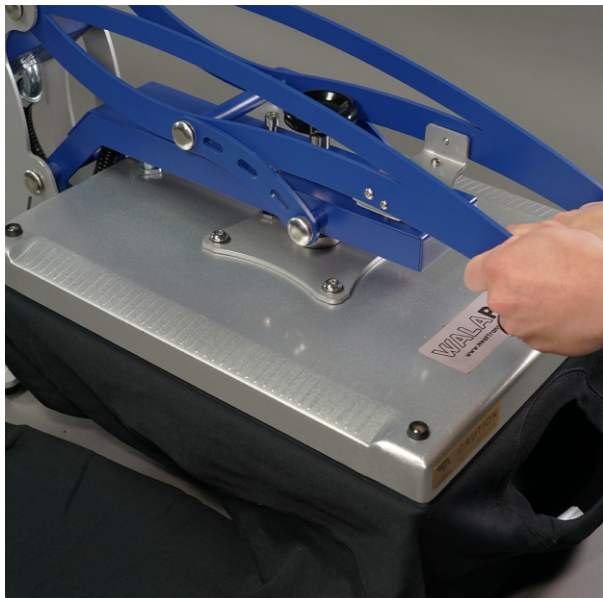




7

## Peel Immediately.

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down tee with your free hand for better control.



8

## Post-Press: 2-4 Seconds.

Use a teflon sheet or parchment to seal the edges of the SupaDTF.



# SupaBill's SupaTips

- Always Test Press on a spoiled or old garment to dial in your press before pressing your production
- We give you spare transfers to help you dial in your press
- Use a higher temperature for Cottons and Cotton Blend Fleece
- SupaDTF not sticking when you peel? Increase Pressure and peel quickly within 2 seconds of opening the press and peel from a different corner
- Post press if necessary
- These instructions are your default starting point, settings may vary for different garments and presses

Need help? - [hello@supacolor.com](mailto:hello@supacolor.com)